



# **The low voltage cabinet cannot be started after pressing the energy storage button**

What if power and control circuits reside in one cabinet?

Beware of interference when control and power circuits reside in one cabinet. Interactions between power and control wiring inside a single electrical cabinet can cause performance anomalies. There is a simple 10-step procedure for minimizing those problems.

Can a single electrical cabinet cause Performance Anomalies?

Interactions between power and control wiring inside a single electrical cabinet can cause performance anomalies. There is a simple 10-step procedure for minimizing those problems. One must be aware of the wiring color codes currently in effect before troubleshooting cabinet wiring.

How does a 480 volt automation cabinet work?

Figure 1. This automation cabinet contains power, control, and communication wiring. A 480-V disconnect handle is at the upper right of the cabinet. PLCs near the top of the cabinet use 24-V inputs and outputs to control a conveyor system while 480-V VFDs near the cabinet bottom drive the conveyor motors.

Can you work inside a mixed-voltage cabinet?

As a technician or engineer begins work on electronic controls, it's natural to maintain a narrow focus on the suspect low-voltage equipment and controls and easily forget that working inside a mixed-voltage cabinet exposes workers to dangerous voltages and short-circuit currents. Know the voltages you'll see before opening that door.

How do I troubleshoot a low voltage system?

Before beginning to troubleshoot a low voltage system, ensure that all light bulbs are in good working order in any fixtures (ceiling light, table lamp, etc.) on the circuit you are testing. Note: GE switches may be wired like 3-way or 4-way switches to control one light from two, three or more locations.

What is an electrical cabinet?

Electrical cabinets often are designed as a central control point for automation and process control equipment. Inside the cabinet are the programmable logic controllers (PLCs), variable frequency drives (VFDs), and their associated communication and control wiring.

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