

# Photovoltaic solar panel string welding process

How to string Weld a solar panel?

4.3.1 String Welding Procedures during Solar Panel Production Follow these procedures when string welding a solar panel: Check for the defects on the cell. These include improper angle, lack of edge, and the poor state of the welding belt. Put the solar panel cell into the material box and start to circulate.

How does a photovoltaic module manufacturing line work?

The first phase in a photovoltaic module manufacturing line is joining the solar cells, which is done by a solar tabber and stringer, a totally automatic machine able to optimise the very delicate phase of stringing and tabbing.

How welding strip affect the power of photovoltaic module?

The quality of welding strip will directly affect the current collection efficiency of photovoltaic module, so it has a great impact on the power of photovoltaic module. The so-called photovoltaic welding strip is to coat binary or ternary low-melting alloy on the surface of copper strip with given specification.

How to reduce the shading area of a photovoltaic welding strip?

The shading area of the photovoltaic welding strip is reduced by reducing the width of the main grid line and the PV welding strip, and the total amount of light received by the solar cell is increased. However, the contact resistance of the whole PV assembly is too large, which increases the electrical loss of the photovoltaic module.

What causes residual welding stress in solar cells?

The ununiform temperature field, mismatched thermal expansion coefficient and local plastic deformation during welding are the root causes of residual welding stress. The influence of welding process on the yield of solar cells has been discussed above.

What are the physical properties of solar cell welding materials?

The thickness of silicon wafer is 160 mm, the thickness of PV copper strip is 0.1 mm, the thickness of Sn alloy coating is 15 mm and 25 mm respectively. The physical properties of materials used in solar cell welding are shown in Table 6.

Solar Panel Manufacturing: Understanding the Process. Here are the main steps that outline the solar panel manufacturing process: 1. Solar Cell Sorting. Solar cell sorting will allow the manufacturer to sort the solar cells available for ...

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