



# Glue injection into expansion bolt holes of photovoltaic bracket

Can you use E6800 adhesive on brackets?

When it is dry, use E6800 adhesive. It's available at craft stores, or online. (Do not use E6000, it is not sunlight resistant.) After it has dried several days put some paint over the plastic parts of the mounting brackets. That will reduce sun cracking and yellowing, it will make the brackets last longer.

Will UV & water damage plastic brackets?

Plastic is a difficult material for many adhesives to bond successfully, not helped with the release agents that may have been used in the manufacturing process of the bracket. Can you be confident that long term exposure to water and UV will not degrade the plastic.

What happened to VHB panels?

After seeing the gent down in California that used VHB to attach panels to the roof of his RV. It held fine on all but one of the panels. That one panel came off while he was driving down the highway. It hit another car, caused an accident that killed a young lady. The RV driver was arrested and charged with manslaughter.

How do I install a PV module?

Choose an appropriate racking and mounting system for the type of PV module, and install the system along with needed flashing and seals. See the Compliance Tab for related codes and standards requirements, and criteria to meet national programs such as DOE's Zero Energy Ready Home program, ENERGY STAR Single-Family New Homes, and Indoor airPLUS.

How do you attach a PV module to a rail?

**Module Clamp:** Secures the PV module to the rail. Use four clamps for each Ballast Tray, two on north and south two Ballast Trays. Multiple sizes available depending on thickness of PV module. **Wind Deflector:** Joins Ballast Trays together into a continuous structural member. Distributes and reduces loading on roof structure.

Ensure you are using the correct drill bit diameter and length - this is crucial for expansion bolts. Ensure the location is as flat as possible upon which the hanger will sit. Drill the bolt hole at right angles to the rock surface AND over-drill the ...

Insert the anchor into the hole. Make sure the anchor is resting at the very bottom of the pre-drilled hole before proceeding. Gently tap the anchor (using a hammer) until you are sure it is in its proper position. ...  
"Expansion bolt" is a generic ...

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